

‘Rethinking CO₂: how can we put it to use’

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7th June 2016

Importance of Carbon Capture

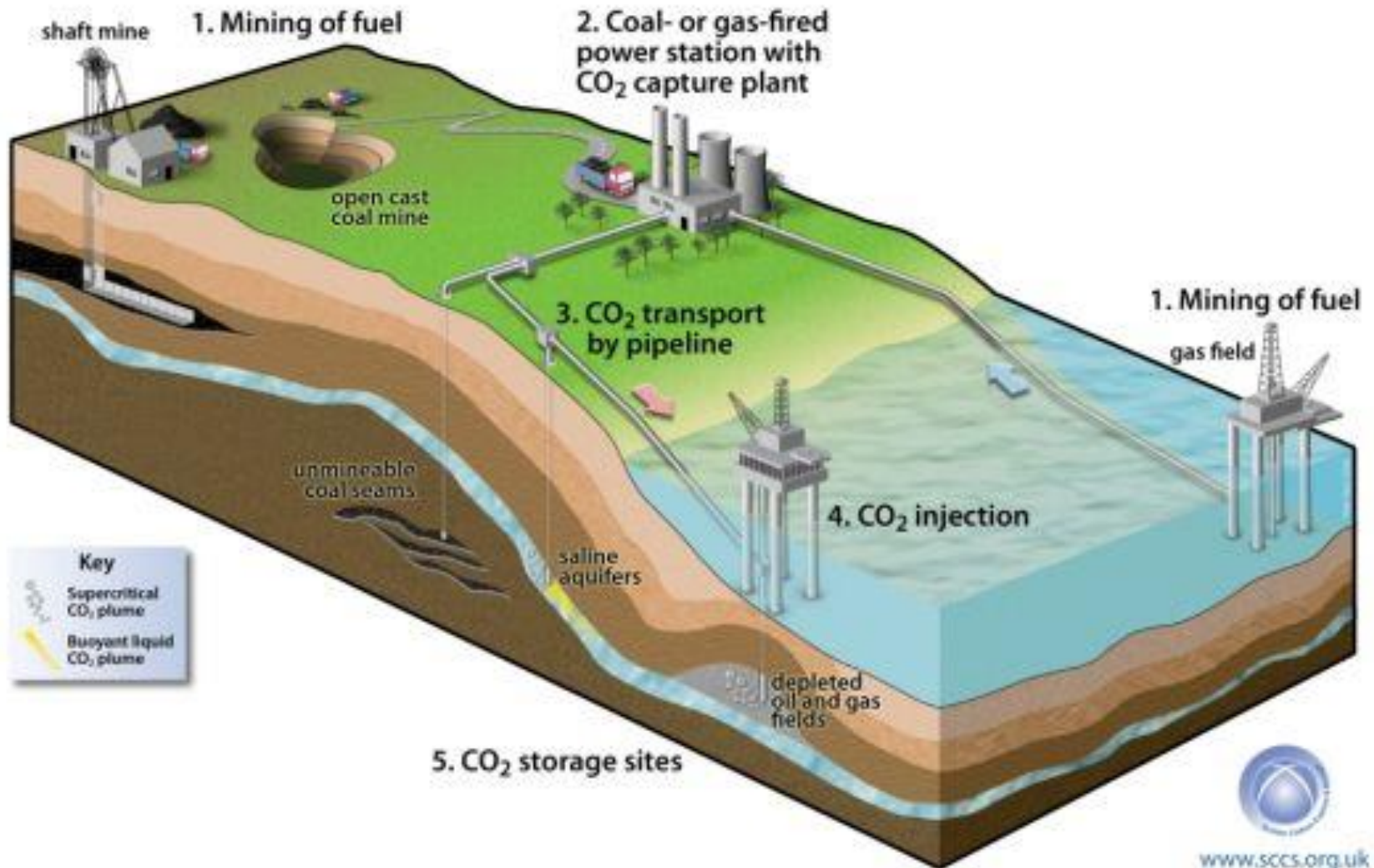
CCC (Fifth Carbon Budget, 2015) :

- *CCS is very important for reducing emissions across the economy.*
- *The cost of meeting the UK's 2050 emissions target would double in the absence of CCS deployment.*
- *Industrial CCS development and deployment on a large scale is required to decarbonise industry and meet the 2050 target.*

IEA (CCS roadmap, 2013):

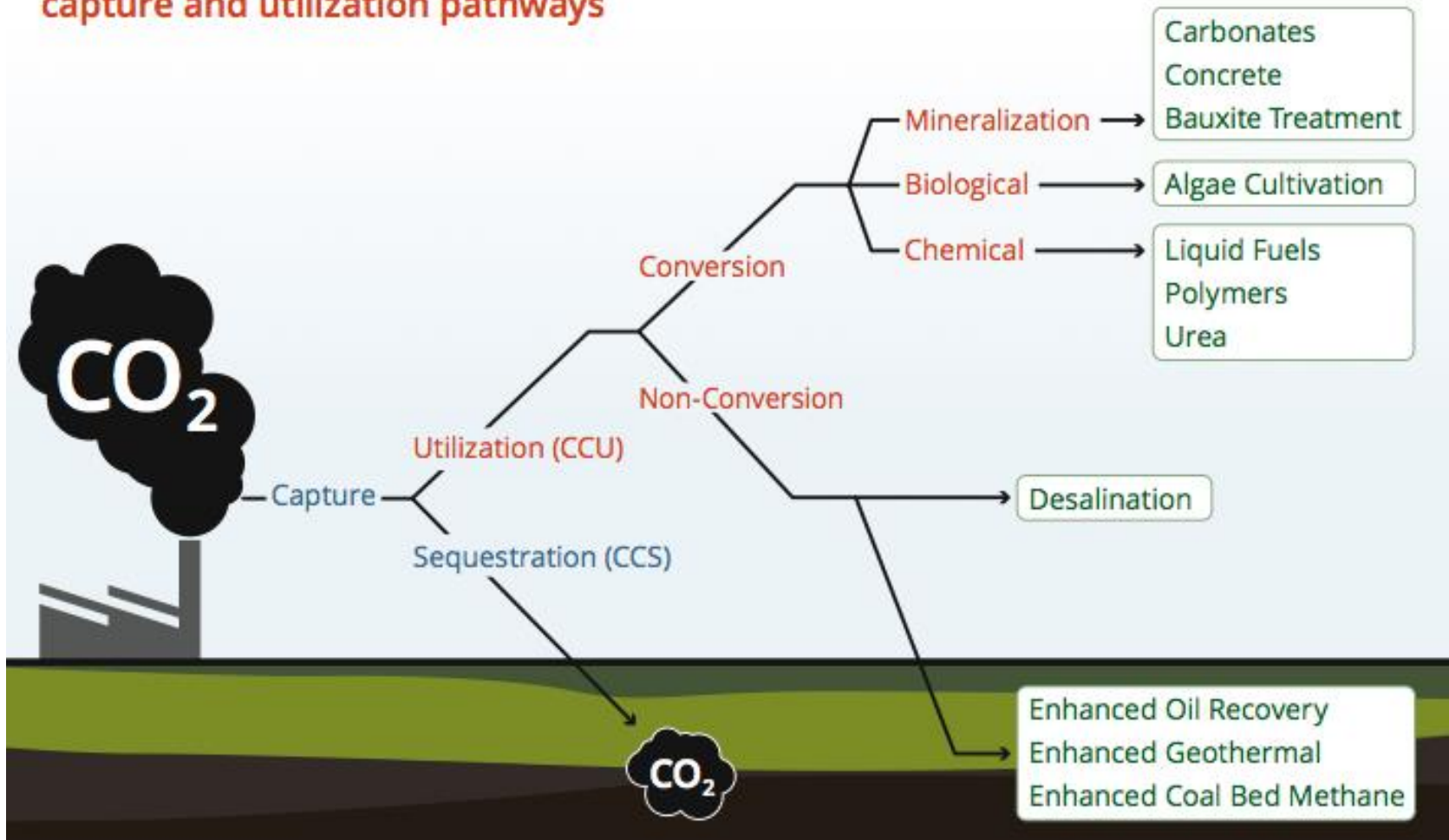
- *There is no climate friendly scenario in the long run without CCS.*

Carbon Capture and Storage



CCS and CCU

Figure 1. Paving the way — A selection of today's carbon capture and utilization pathways



...which have many potential uses

Fuel

- Synthetic (methanol, butanol, natural gas, syngas, etc)
- Micro-algae fuel
- Macro-algae fuel

Construction materials

- Cement and concrete
- Asphalt
- Aggregate
- Timber / super hardwood

New materials

- Carbon fiber
- Carbon nanotubes and fullerenes
- Graphene

Chemicals

- Preservatives (formic acid)
- Medicinal (salicylic acid)
- Antifreeze (ethylene glycol)
- Carbon black and many more

Plastics

- Polyurethane foams
- Polycarbonate (glass replacement)
- Acrylonitrile butadiene styrene (e.g. Legos) and many more

Agriculture and food

- Algae-based food or animal feed
- Microbial fertilizer
- Biochar
- Bio-pesticides
- Bio-cosmetics

Industrial gas/fluid

- Enhanced oil recovery
- Enhanced coal bed methane recovery
- Enhanced water recovery
- Semiconductor fabrication
- Power cycles

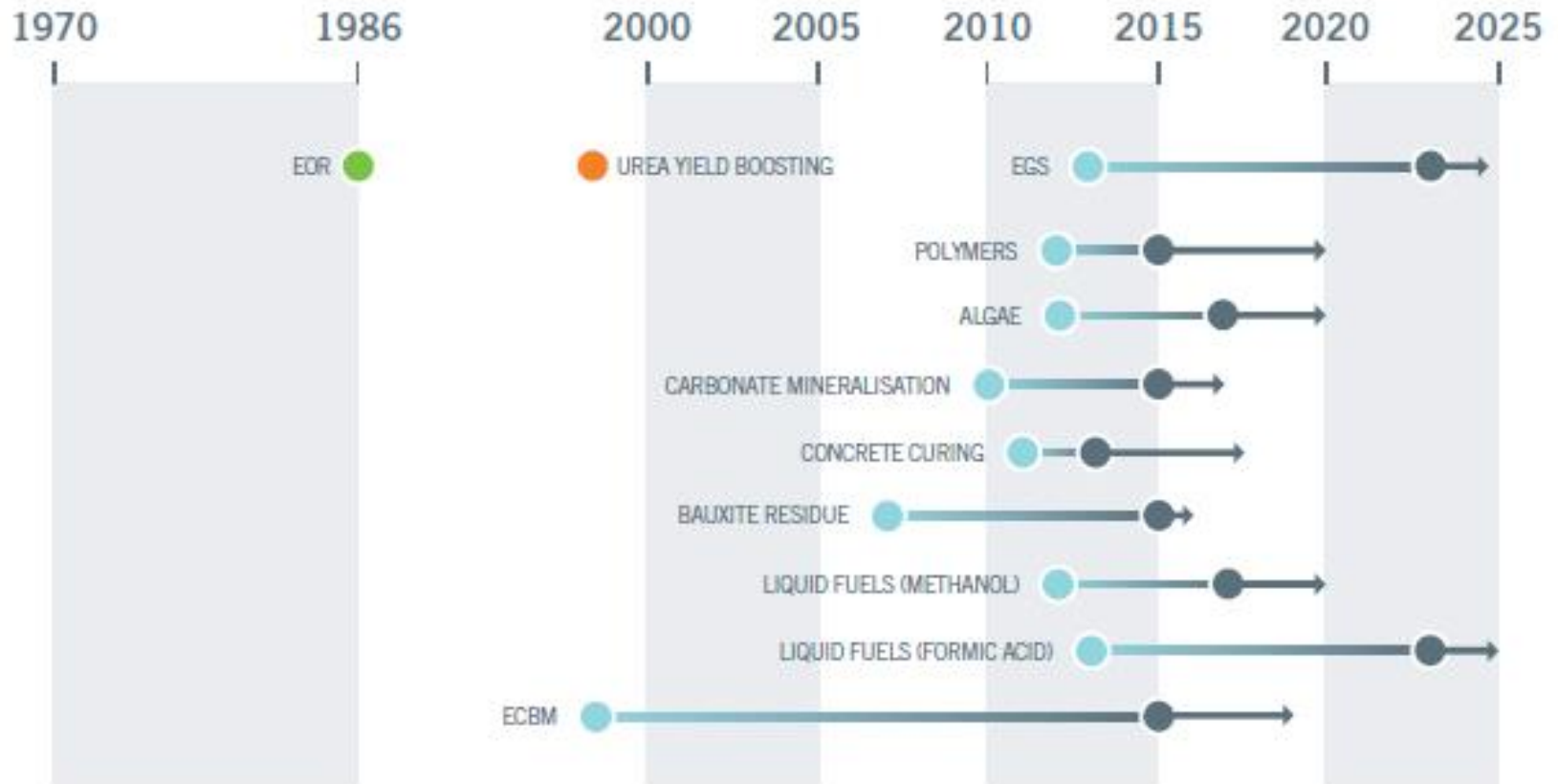
The market for CCU products could be huge...

CCU product markets valued at up to \$1 trillion p.a. globally by 2030

EXISTING USES	Current non-captive CO ₂ demand (Mtpa)	Future potential non-captive CO ₂ demand (Mtpa)
Enhanced Oil Recovery (EOR)	30 < Demand < 300	30 < Demand < 300
Fertilizer – Urea (Captive Use)	5 < Demand < 30	5 < Demand < 30

NEW USES	Future potential non-captive CO ₂ demand (Mtpa)
Enhanced Coal Bed Methane Recovery (ECBM)	Demand >300
Enhanced geothermal systems – CO ₂ as a working fluid	5 < Demand < 30
Polymer processing	5 < Demand < 30
Algal Bio-fixation	>300
Mineralisation	
Calcium carbonate & magnesium carbonate & Sodium Bicarbonate	>300
CO ₂ Concrete Curing	30 < Demand < 300
Bauxite Residue Treatment ('Red Mud')	5 < Demand < 30
Liquid Fuels	
Renewable Methanol	>300
Formic Acid	>300

CCU technologies are close to commercialisation...



Note: The light blue circle represents the technology at demonstration scale, while the dark blue circle represents commercial operation of the technology based on claims from the respective proponents. Consequently, the predictions appear optimistic. The arrow extending from the dark blue circle indicates a more pragmatic timeframe to commercialisation.

Research Activity

- **Global CO₂ Initiative:** Investing up to \$1bn over 10 years to commercialise CCU technology
- **X-Prize:** \$20m innovation prize for development of commercial CO₂ conversion technologies
- **EC Horizon 2020:** funding for large scale CO₂ re-use
- **ULCOS:** European consortium investigating CCU in context of Ultra-low CO₂ steelmaking
- **CO₂ Chem:** UK / global Carbon Dioxide Utilisation Network (EPSRC funded)



Lack of policy context?

- Limited discussion of CCU by DECC / CCC / IPCC
- Focus on power sector > industrial decarbonisation
- Limited R&D funding for CCU in UK – e.g. £10m CCU out of £125m CCS R&D programme
- Lack of financial incentives to pursue CCU
- Recognition of CCU in EU ETS / carbon pricing?
- Fit with waste / recycling policy?

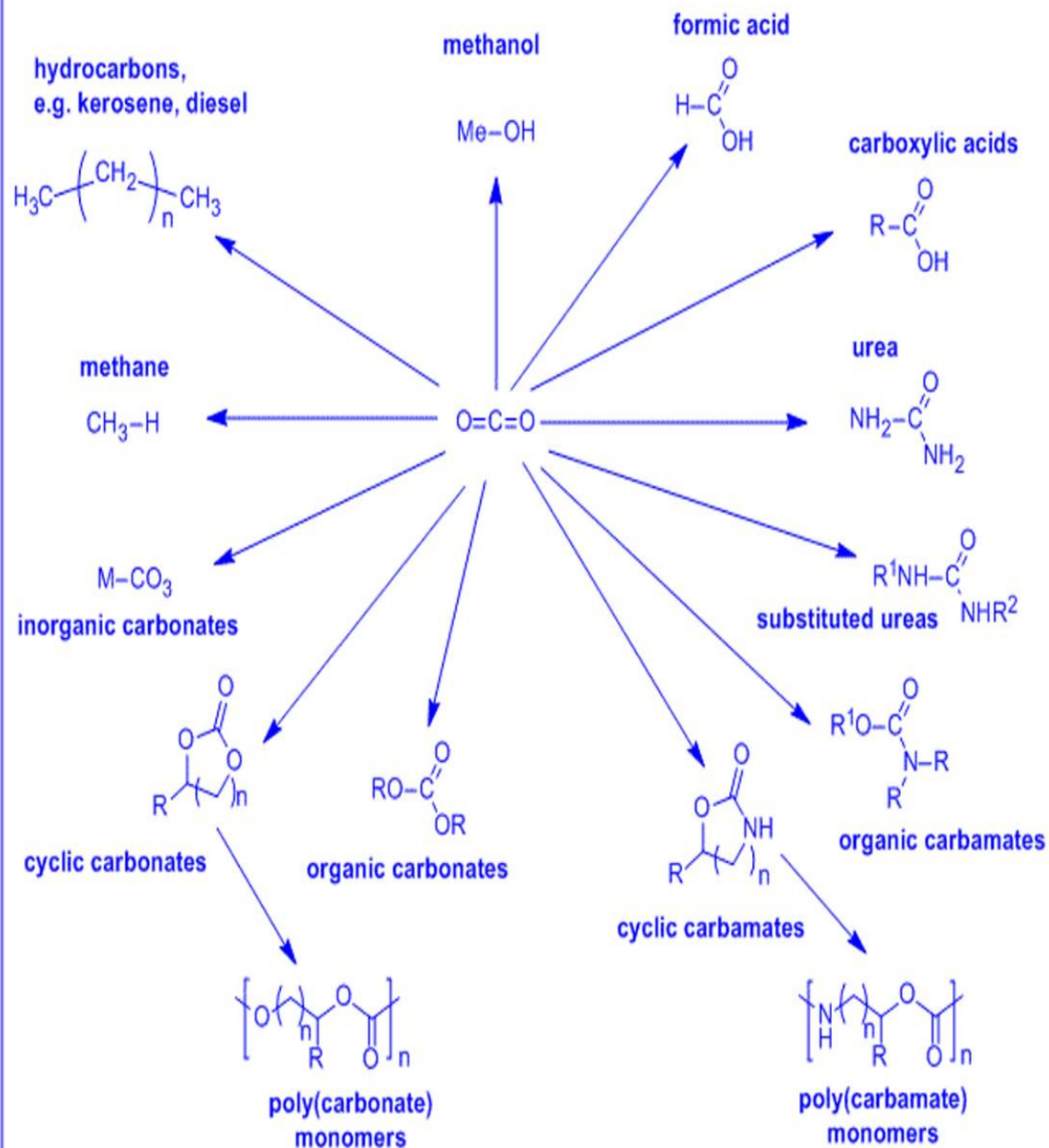
Questions

- What is true potential for CCU?
- Which CCU technologies have most promise?
- Is CCU commercially viable / at what cost?
- Is it a complement / alternative to CCS?
- Does it really result in CO₂ reduction?
- How should Government(s) support CCU technology development?
- Is the UK at risk of being left behind?

Professor Peter Styring

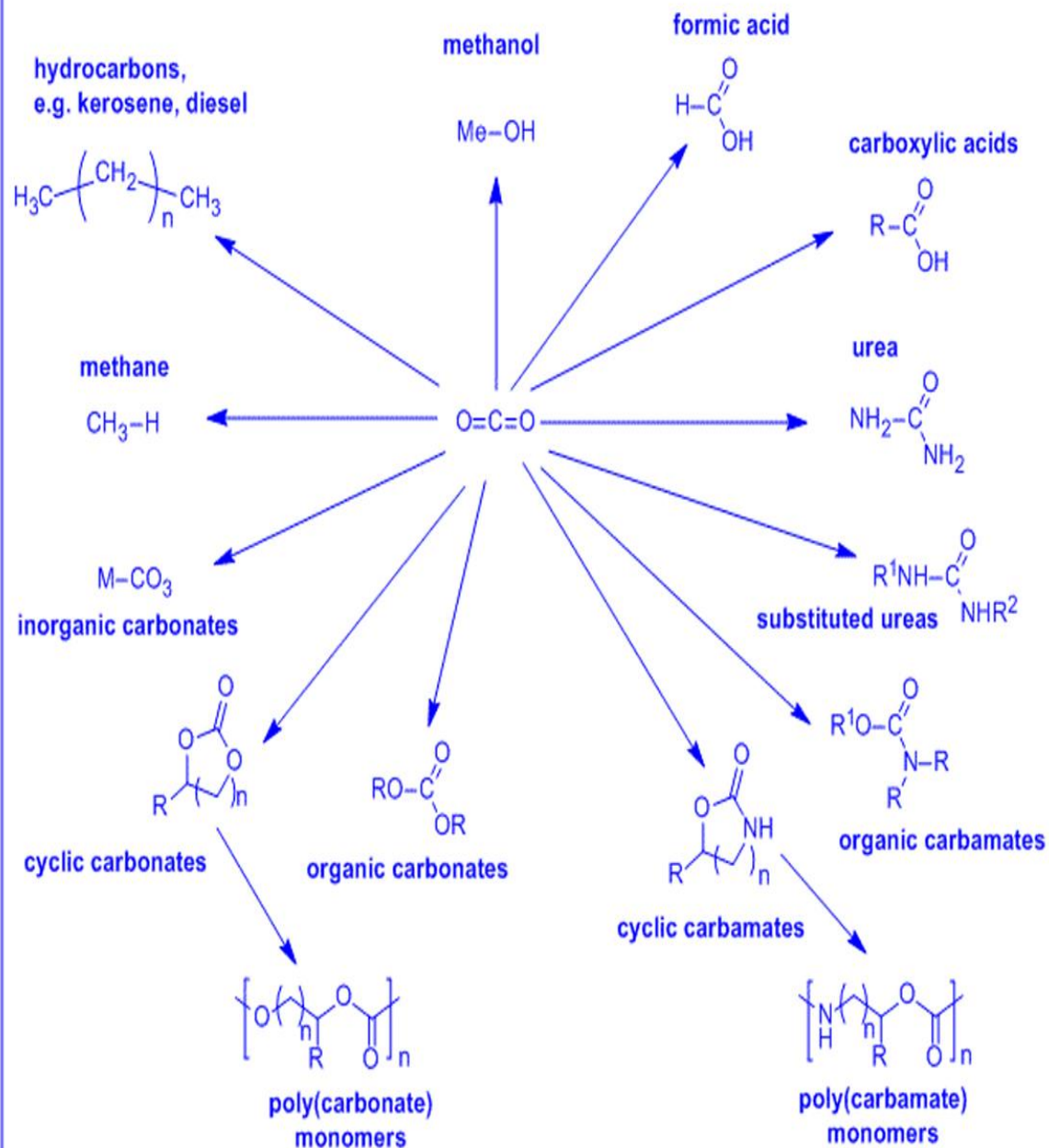
UK Centre for Carbon Dioxide Utilisation
The University of Sheffield

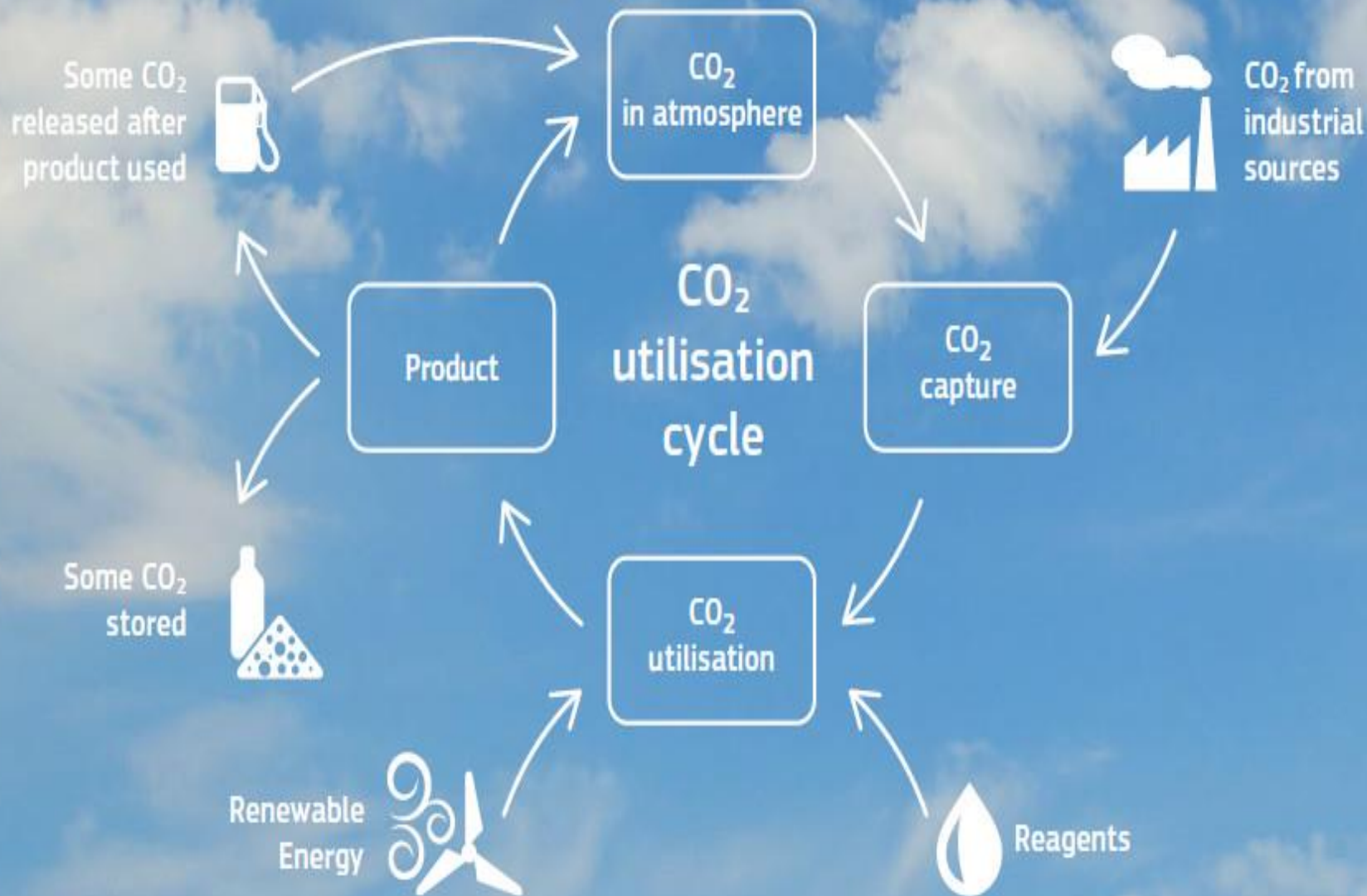


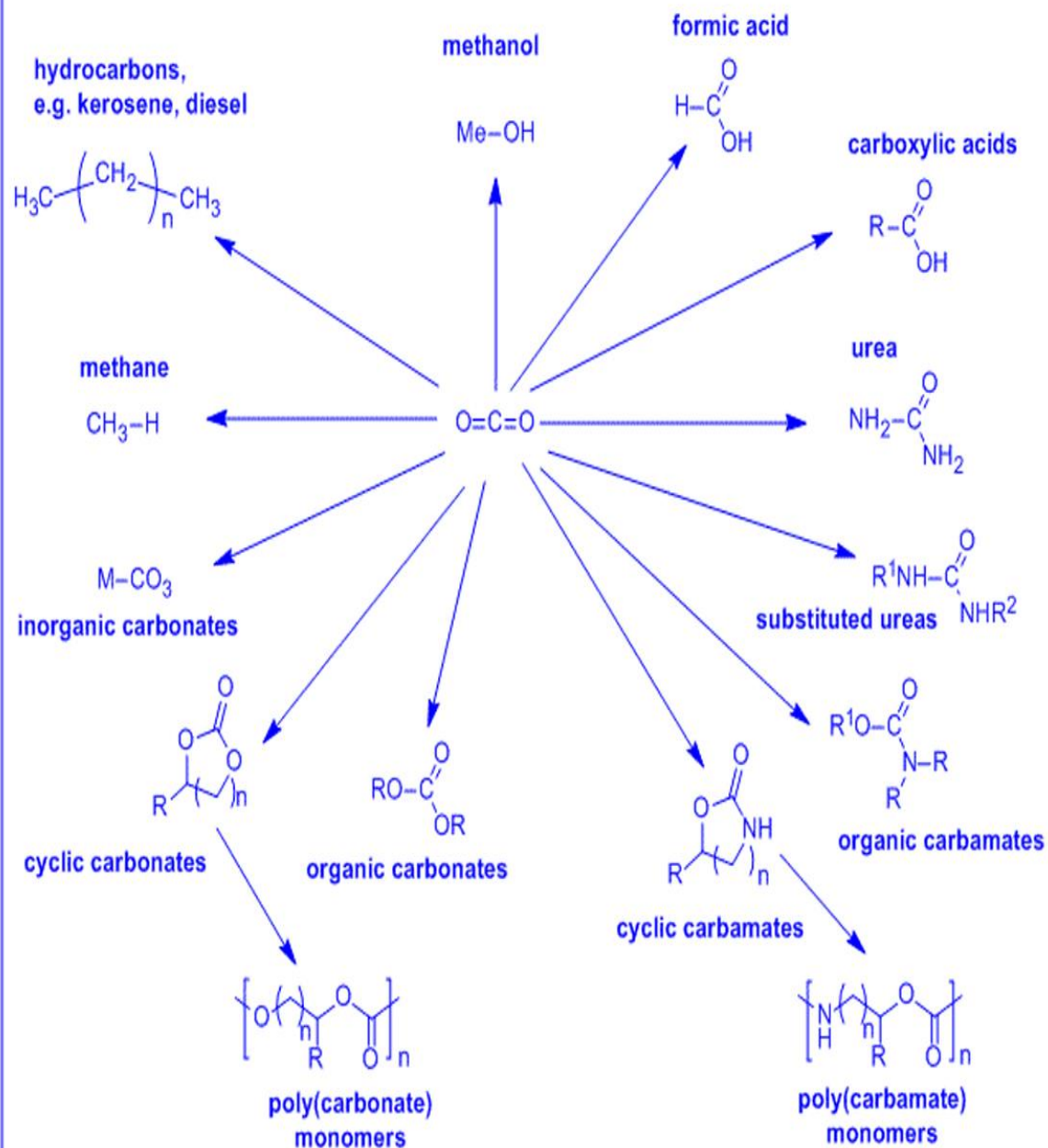


thermodynamics

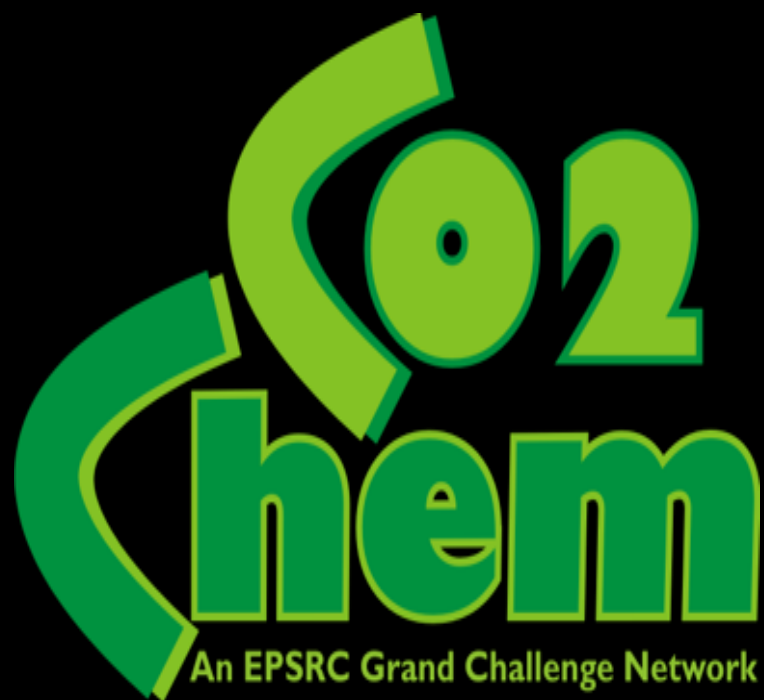
kinetics















carbonNext

Manufactured Aggregates from CO₂ and Waste

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Contents

CO₂ and the geological timescale

Natural carbonate structure

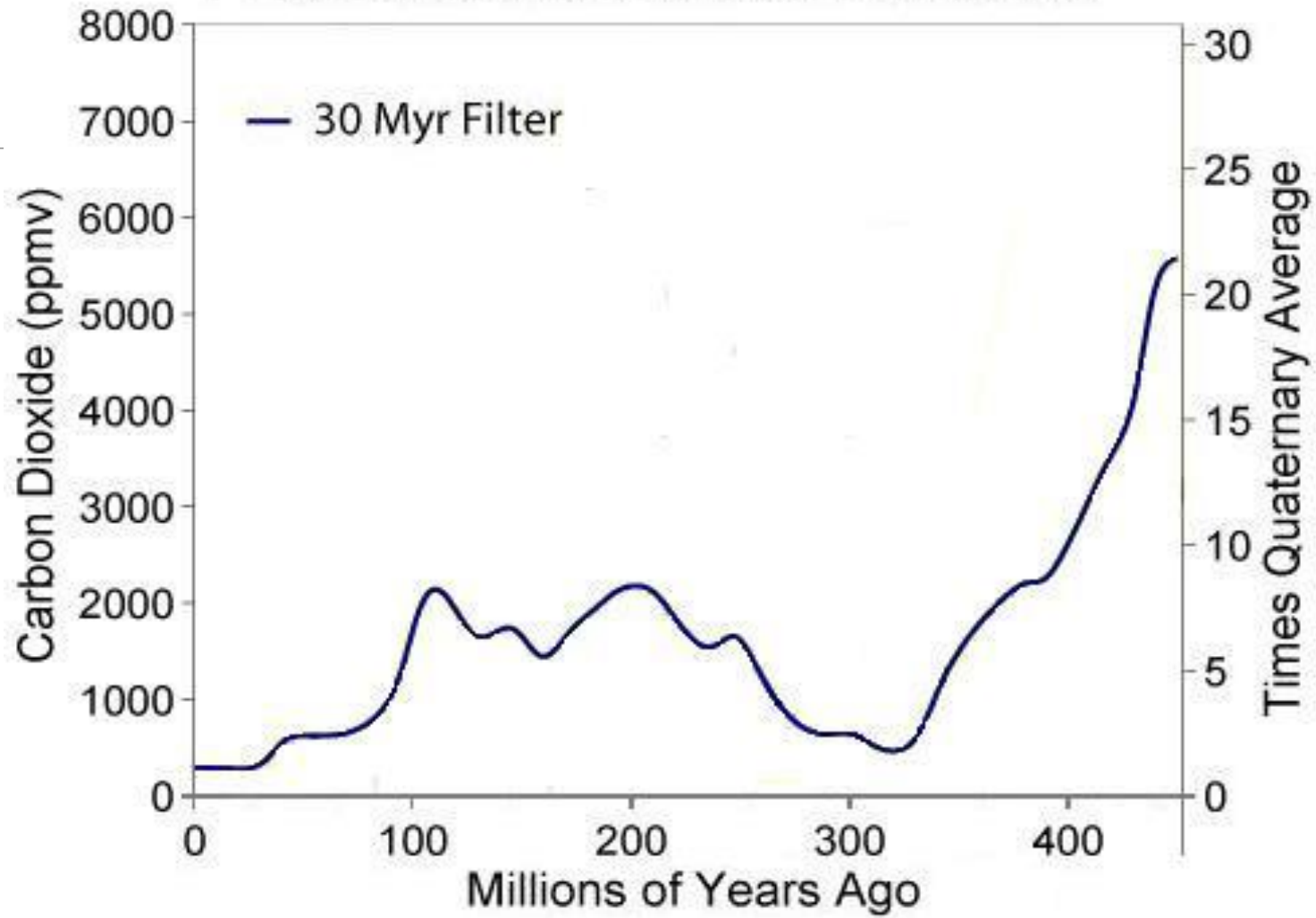
Mineralisation of CO₂ in waste

Manufactured carbonated aggregates from waste

Summary



Phanerozoic Carbon Dioxide

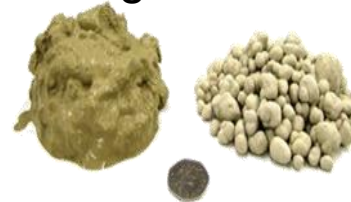


Mineralisation of CO₂ in waste

Steel Wastewater Sludge



Quarry Fines



Bauxite



Paper Ash



Wood Ash

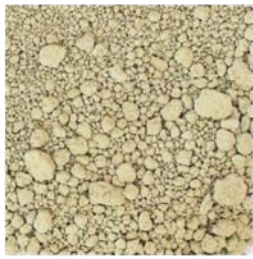


Metal Dust

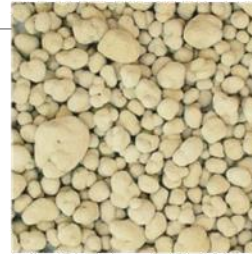
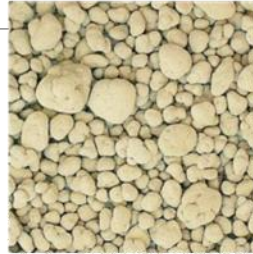
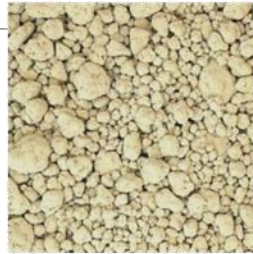




5mm



Moisture Content



Rotation Speed



Mixing Time



Batch Size

5cm

Manufactured carbonated aggregates

- Approximately 250 Mtpa* of aggregates used in the UK (25 Gtpa world wide)
- Approximately 1 Gtpa of x7 CO₂-reactive wastes are produced world wide
- Potential to mineralise x Mtpa of CO₂ in waste, whilst making useful products
- Market forces rule and so disposal will be the only option in some territories
- C8 has achieved 'end of waste' designation for aggregate use in construction blocks
- The aggregate meets European standards for light-weight aggregate and is 'fit for purpose'
- CO₂ can be used to stabilise/enhance soil geotechnical properties via carbonate ppt.









Summary

- The mineralisation of CO₂ in products analogous to natural materials is a reality
- Carbonated aggregates are 'fit for purpose' and meet BS EN standards
- It is likely that ca >0.5 Mtpa aggregates manufactured in the UK by 2019
- New applications for carbonation are possible, including to high value materials

Key to extending the technology are:

- a level regulatory environment
- a price for the carbon mineralised, and
- lower cost methods to capture CO₂

Resources

Carbon8 Video

Samples of aggregate

Production concrete with carbonated aggregate

The world 'famous' bottle experiment